



THE PRESIDENT  
OF THE  
GENERAL ASSEMBLY

New York, 21 November 2012

Excellency,

I have the honour to inform you that there will be an informal meeting of the plenary to hear a briefing by Mr. Lakhdar Brahimi, the Joint Special Representative of the United Nations and the League of Arab States for Syria, on Friday, 30 November 2012, at 10-11 a.m. in the General Assembly Hall. The formal plenary meeting to consider agenda item 36 (The situation in the Middle East) will continue immediately thereafter.

Please accept, Excellency, the assurance of my highest consideration.

A handwritten signature in black ink, appearing to be 'Vuk Jeremić', written over a horizontal line.

Vuk Jeremić

All Permanent Representative and  
Permanent Observers to the  
United Nations  
New York